



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3230-041

Job Sheet 170351



Part No: D3230-041

Job Qty: 2 ea

Part Name: Basket Wedge Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/18

Job Tracking No:

Due Date: 1/29/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D IPP Rev:D 09-02-25 rev.c as per dwg DD verified by:EC IPP Rev:E 15.04.14 revD as per dwg DD verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/26/18	0.00	0.00	Start Up Large Fab-5		DC 2018-01-19
110	Large Fab	2 pcs		1/27/18	0.00	29.46	Large Fab 1		242018-01-24
120	QC	2 pcs		1/27/18	0.00	0.00	QC9		PD 18-01-29
130	QC	2 pcs		1/27/18	0.00	0.00	QC5		PD 18-01-29
140	Powdercoat	2 pcs		1/29/18	0.00	1.31	Powdercoat1		BL 18-01-30
150	QC	2 pcs		1/29/18	0.00	0.00	QC3		38
180	Packaging	2 pcs		1/29/18	0.00	0.00	Packaging3-1		5ms
190	QC21-SA	2 Ea		1/29/18	0.00	0.00	QC21		JAN 30 2016

Part Op 110 - 1-Cut 3/4 x 3/4 square tubing as per Dwg D3230 2- Drill and c'sink holes 3- Cut mesh as per dwg 4 -Debur & Descriptions: Remove all Markings From Material 5-Weld bushings and fabricate basket wedge assembly as per D3230 6- USE DT10137 TO LOCATE BACK HINGE AS PER DWG. ***LOOK AT DWG FRONT MESH MUST BE WELDED INSIDE*** A/R SS ROD Batch:

140 - 1ST COAT: START TIME: 10:45. OVEN TEMPERATURE: 375°. FINISH TIME: 11:00. **** if necessary***** 2ND COAT: START TIME: OVEN TEMPERATURE: FINISH TIME:

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2232-3	4	6	0	0
	D2327-3	4	6	0	0
	D3759-1	10	78	0	0
	D4021-9	8	132	0	0
	M304EX0.75-16F	10	574	0	0
	M304TS0.750W.065	52	1,074	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Dart Aerospace S033758 Basket Wedge Assembly PART NO: D3230-041 Original Serial #: S033758 Revision: Operation: Start up Operation 01/19/18 Change No: Job No: 170351	DISPOSITION	AGAINST DEPARTMENT/PROCESS
	ork ☐ rap ☐ s-is ☐ ved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐
	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐
	Engineering ☐ Quality ☐ Other ☐	
	QTY Effective : _____	
	MRB (QSI042) Approval	
	Disposition	
	Completed By	
	Lead hand / Supervisor Approval Verification	
	QC / QA Coordinator Approval	
	FAULT CATEGORY	
	☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center
		☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence
Substation ☐ Past Expiry Date ☐ Misidentified ☐	Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Marks/Chatter ☐ OTHER : _____